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SPECIFICATION FOR NUMBER PLATE LIGHTING DEVICES FOR AUTOMOBILES

(First Revision)

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Indian Standard

SPECIFICATION FOR NUMBER PLATE LIGHTING DEVICES FOR AUTOMOBILES

(First Revision)

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(Continued on page 2)

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IS: 4362 - 1979

(Continued from page 1)

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Indian Standard

SPECIFICATION FOR NUMBER PLATE LIGHTING DEVICES FOR AUTOMOBILES

(First Revision)

O. FOREWORD

- **0.1** This Indian Standard (First Revision) was adopted by the Indian Standards Institution on 30 August 1979, after the draft finalized by the Automobile Electrical Equipment Sectional Committee had been approved by the Electrotechnical Division Council.
- **0.2** This standard was first published in 1967 covering recommendations for lighting of number plates for automobiles. It has now been possible to prepare a complete standard covering basic mechanical, electrical and photometric requirements of number plate lighting devices used on automobiles. Opportunity has also been utilized during this revision to bring this standard in line with the latest international practices.
- **0.3** In preparing this standard, assistance has been derived from SAE J587 'Licence plate lamps' issued by Society of Automotive Engineers and from the regulations of United Nations Economic Commission for Europe.
- **0.4** For the purpose of deciding whether a particular requirement of this standard is complied with, the final value, observed or calculated, expressing the result of a test, shall be rounded off in accordance with IS: 2-1960*. The number of significant places retained in the rounded off value should be the same as that of the specified value in this standard.

1. SCOPE

1.1 This standard covers the basic mechanical, electrical and photometric requirements of number plate lighting device(s) used on automobiles.

2. TERMINOLOGY

2.0 For the purpose of this standard following definitions shall apply.

^{*}Rules for rounding off numerical values (revised).

- **2.1 Number Plate Light** A lighting device, used to illuminate the number plate of a vehicle. If a tail light is combined with a number plate light the combination shall also meet the requirements of this device.
- **2.2 Lamp** An individual assembly which contains a source of light.
- **2.3 Light Unit** An assembly which comprises of lamp, holder, reflector and the lens.
- **2.4 Device** Any piece of equipment or mechanism designed to serve a special purpose or perform a special function.
- **2.5 Type Tests** Tests carried out to prove conformity with the specifications. These are intended to prove the general quality and design of the given type of lighting device.
- **2.6 Acceptance Tests** Tests carried out on the samples taken from a lot for the purpose of acceptance of the lot.
- **2.7 Routine Tests** Tests carried out on each item to check the requirements which are likely to vary during production.

3. MATERIAL, DESIGN, CONSTRUCTION AND WORKMANSHIP

3.1 Number plate lamps shall comply with the general requirements specified in IS: 3105-1966*.

4. COLOUR

4.1 The light emitted by the lamp shall be white so that there is no apparent change in the colour of the number plate.

5. GENERAL REQUIREMENTS AND CONDITIONS

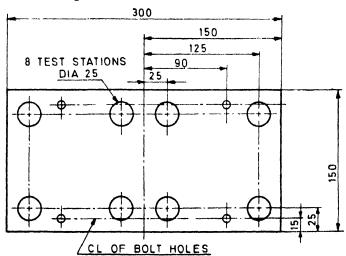
- **5.1** Requirements of number plate and number plate holder shall be as given in **5.1.1**.
- **5.1.1** The number plate holder design should such that when mounted on vehicle as intended, the angle between the plane of the number plate and the plane on which the vehicle stands shall not exceed $90 \pm 15^{\circ}$.

5.2 Conditions for Lamp(s)

5.2.1 The number plate lamp(s) for vehicles other than motorcycles, scooters and motor driven cycles (mopeds) shall be of such size and design as to provide illumination on all parts of a 150×300 mm test plate. Number plate lamp(s) for motor-cycles, scooters and motor driven cycles shall be of such a size and design as to provide illumination on all parts of a 100×180 mm test plate. The light rays shall reach all portions of an imaginary plate of the same size at least 25 mm ahead of the actual test plate measured perpendicular to the plane of plate.

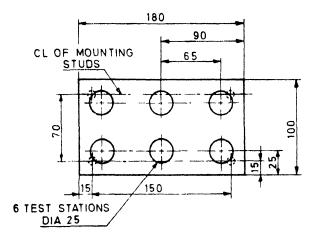
^{*}General requirements for automobile lighting and signalling devices.

- **5.2.2** The number plate lamp or lamps for vehicles other than motorcycles, scooters and motor driven cycles shall be mounted so as to illuminate the plate from the top or sides.
- **5.2.3** When a single lamp is used to illuminate the plate, the lamp and number plate holder shall bear such relation to each other that at no point on the plate shall the incident light make an angle of less than 8° to the plane of the plate.
- **5.2.4** When two or more lamps are used to illuminate the plate, the minimum 8° incident angle shall apply only to that portion of the plate which the particular lamp is designed to illuminate.
- **5.2.5** All candela measurements shall be made on a rectangular test plate of clean, white blotting paper mounted on the number plate holder in the position ordinarily taken by the number plate. The plane of the plate shall be 2 mm above the plane of the number plate holder.
- **5.2.6** No direct light from the number plate lamp should fall on an observer located at a distance of 20 m and at a height of 1 m above the surface on which the related vehicle rests.
- **5.2.7** For lamps used on vehicles other than motor cycles, scooters and motor driven cycles, the test stations shall be located on the face of the test plate as shown in Fig. 1. For lamps used on motor-cycles, scooters, and motor driven cycles, the test stations shall be located on the face of the test plate as shown in Fig. 2.



All dimensions in millimetres.

FIG. 1 TEST PLATE FOR VEHICLES OTHER THAN MOTOR CYCLES, SCOOTERS AND MOTOR DRIVEN CYCLES (MOPEDS)



All dimensions in millimetres.

FIG. 2 TEST PLATE FOR MOTOR CYCLES, SCOOTERS AND MOTOR DRIVEN CYCLES (MOPEDS)

6. MARKING

- **6.1** Each number plate lighting device shall be distinctly and indelibly marked with the following:
 - a) Trade-name or mark (if any) of the manufacturer,
 - b) Type or types of lamp,
 - c) Wattage of the lamp,
 - d) Month and year of manufacture, and
 - e) Country of manufacture.
- **6.2** Each number plate lighting device may also be marked with Standard Mark.
- **6.2.1** The use of the Standard Mark is governed by the provisions of the Bureau of Indian Standards Act, 1986 and the Rules and Regulations made thereunder. The details of conditions under which the licence for the use of Standard Mark may be granted to manufacturers or producers may be obtained from the Bureau of Indian Standards.

7. TESTS

7.0 Classification of Tests

- **7.0.1** Type Tests The following shall constitute type tests:
 - a) Visual examination (see 7.1),
 - b) Performance test (see 7.2),
 - c) Photometric test (see 7.3),
 - d) Vibration test (see 7.4),
 - e) Moisture test for adequate drainage (see 7.5),
 - f) Dust test for seals and gaskets (see 7.6),
 - g) Salt spray test (see 7.7),
 - h) Warpage test (see 7.8),
 - j) Test for resistance to oil (see 7.9), and
 - k) Plastic stability test for units with plastic lenses or parts (see 7.10).
- **7.0.2** Criteria for Approval Nine samples shall be submitted for type testing together with the relevant data. The testing authority shall issue a type approval certificate if the samples for illuminating the number plate are found to comply with the requirements of tests given in **7.0.1**.
- **7.0.3** After visual examination, all the samples shall be subjected to photometric test (see **7.3**). They shall then be subjected to the tests in the following manner:

Performance test	1	sample
Vibration test	2	samples
Moisture test for adequate drainage	2	samples
Dust test for seals and gaskets	2	samples
Salt spray test	2	samples

For number plate lights with plastic components, one additional sample each is to be subjected to resistance to oil test, warpage test and plastic stability test.

7.0.4 In case of failure of one or more type tests, the testing authority may call for fresh samples not exceeding twice the number of original samples and subject them to the test(s) in which failure occurred. If, one repeat test(s) no failure occurs, the tests may be considered to have been satisfied.

- **7.0.5** Acceptance Tests The acceptance tests shall constitute:
 - a) Visual examination (see 7.1),
 - b) Performance test (see 7.2),
 - c) Photometric test (see 7.3), and
 - d) Vibration test (see 7.4).

NOTE — The number of samples for acceptance tests shall be as agreed upon between the purchaser and the manufacturer. However, the recommended plan of sampling is given in Appendix A.

- **7.0.6** Routine Tests The following shall constitute routine tests:
 - a) Visual-examination (see 7.1), and
 - b) Performance test (see 7.2).
- **7.1 Visual Examination** All number plate lamps shall be examined for good workmanship and finish.
- **7.2 Performance Test** Number plate lamps shall be tested for electrical contact and satisfactory operation.

7.3 Photometric Test

- **7.3.1** Bulbs for Photometric Test Unless otherwise specified, bulbs used in the test shall be representative of standard bulbs. They shall be selected for accuracy in accordance with IS:1606-1979*. The filament heights and other dimensions shall also be in accordance with IS: 1606-1979*. During test, the bulbs shall be operated at their rated lumen output, except otherwise specified.
- **7.3.2** Photometric Test Requirements The illumination on each of the stations on the test plate shall be at least 8 lux. The ratio of maximum to minimum illumination shall not exceed 20:1 for the 150×300 mm plate and shall not exceed 15:1 for 100×180 mm plate. The average of the two highest and two lowest illumination values recorded at 8 test stations in the test plate of Fig. 1 shall be taken as maximum and minimum respectively. The highest illumination value and the average of the two lowest illumination values recorded at the 6 test stations in the test plate of Fig. 2 shall be taken as maximum and minimum respectively.
- **7.3.3** Photometric Test Procedure The lamp and the number plate arrangement while carrying out this test shall be as intended to be mounted on the vehicle.

The luminance shall be measured with a visual photometer in which the number plate is viewed through a small telescope which has centrally in its field of view a small comparison spot, obscuring not more then 1° cone

^{*}Specification for automobile lamps (second revision).

of this field. The comparison spot is illuminated to a sensibly uniform lance by a small electric lamp, the luminous intensity of which may be adjusted. The luminance of the comparison spot is to be capable of yariation by suitable means, for example, neutral wedges, so as to be made to match that of the number plate whose luminance is required. The device which alters the luminance of the comparison spot is calibrated so that the luminance of the spot, and hence that of the number plate with which it is matched, may be determined.

- **7.3.3.1** The errors in the indication of the instrument at any point within the effective range shall not exceed 20 percent of the indication.
- **7.4 Vibration Test** This test shall be carried out as specified in **5.1.5** of IS: 3105-1966*.
- **7.5 Moisture Test for Adequate Drainage** This test shall be carried out as specified in **5.1.9** of IS: 3105-1966*.
- **7.6 Dust Test for Seals and Gaskets** This test shall be carried out as specified in **5.1.8** of IS: 3105-1966*.
- **7.7 Salt Spray Test** The salt spray test shall be conducted as given in Appendix B of IS: 3105-1966*.
- **7.8 Warpage Test for Units with Plastic Components** This test shall be conducted as specified in **5.1.10** of IS: 3105-1966*.
- **7.9 Test for Resistance to Oil** This test shall be carried out as given in **5.1.6** of IS: 3105-1966*.
- **7.10 Plastic Stability Test for Units with Plastic Components** This test shall be carried out as specified in **5.1.11** of IS: 3105-1966*.

APPENDIX A

(*Clause* 7.0.5)

SAMPLING OF LIGHTING DEVICES

A-1. SCALE OF SAMPLING

A-1.1 Lot — In any consignment, all the automobile number plate lighting devices of the same type and manufactured under similar conditions of production shall be grouped together to constitute a lot.

^{*}General requirements for automobile lighting and signalling devices.

IS: 4362 - 1979

- **A-1.2** The number of lighting devices to be selected from a lot shall depend upon the lot size and shall be in accordance with col 1 and 2 of Table 1.
- **A-1.2.1** These lighting devices shall be selected from the lot at random. In order to ensure the randomness of selection, procedures given in IS: 4905-1968* may be followed.

A-2. NUMBER OF TESTS AND CRITERIA FOR CONFORMITY

A-2.1 The automobile number plate lighting devices selected according to col 1 and 2 of Table 1 shall be subjected to the acceptance tests mentioned in **7.0.5.** The lot shall be considered as conforming to the requirements of acceptance tests if the number of defectives found in the sample is less then or equal to the corresponding permissible number given in col 3 of Table 1; otherwise the lot shall be rejected.

TABLE 1 SIZE OF SAMPLE AND PERMISSIBLE NUMBER OF DEFECTIVES

(Clauses A-1.2 and A-2.1)

LOT SIZE	SAMPLE SIZE	PERMISSIBLE NUMBER OF DEFECTIVES
(1)	(2)	(3)
Up to 150	8	1
151 to 500	13	1
501 to 1 000	20	2
1 001 and above	32	3

^{*}Methods for random sampling.



AMENDMENT NO. 1 MARCH 1983

TO

IS: 4362-1979 SPECIFICATION FOR NUMBER PLATE LIGHTING DEVICES FOR AUTOMOBILES

(First Revision)

Alterations

- (Page 4, clause 3.1, line 2) Substitute ' IS : 3105-1980* ' for ' IS : 3105-1966* '.
- (Page~4, foot-note~with~'*'mark) Substitute the following footnote for the existing:
- '*General requirements for automobile lighting and signalling devices (first revision).'
 - (Page 7, clause 7.0.2, line 1) Substitute 'Ten 'for 'Nine'.
- (Page 9, clauses **7.4** to **7.10**) Substitute the following for the existing clauses:
- '7.4 Vibration Test This test shall be carried out as specified in 5.4 of IS: 3105-1980*.
- **7.5 Moisture Test for Adequate Drainage** This test shall be carried out as specified in **5.9** of IS: 3105-1980*.
- **7.6 Dust Test for Seals and Gaskets** This test shall be carried out as specified in **5.8** of IS: 3105-1980*.
- **7.7 Salt Spray Test** The salt spray test shall be conducted as given in Appendix C of IS: 1884-1981†.
- **7.8 Warpage Test for Units with Plastic Components** This test shall be conducted as specified in **5.10** of IS: 3105-1980*.
- **7.9 Test for Resistance to Oil** This test shall be carried out as given in **5.5** of IS: 3105-1980*.
- **7.10 Plastic Stability Test for Units with Plastic Components** This test shall be carried out as specified in **5.11** of IS: 3105-1980*.'
- ($\it Page~9, foot\text{-}note~with~'*'~mark~)$ Substitute the following foot notes for the existing foot-note:
- '* General requirements for automobile lighting and sampling devices (first revision).
 - †Specification for electric horns for automobiles (second revision). '

Addenda

[Page 7, clause 7.0.1 (k)] — Add the following test after (k):

' m) Drop test (see 7.11) '.

(Page 7, clause **7.0.3**, line 8, Salt Spray Test) — Add the following new test after 'Self spray test ':

' Drop test 1 sample '.

(*Page* 9, *clause* **7.10**) — Add the following new clause after **7.10**.

' **7.11 Drop Test** — This test shall be carried out as specified in **5.13** of IS: 3105-1980*.'

(ETDC 14)

AMENDMENT NO. 2 AUGUST 1992 TO

IS 4362: 1979 SPECIFICATION FOR NUMBER PLATE LIGHTING DEVICES FOR AUTOMOBILES

(First Revision)

($Page\ 4$, $clause\ 5.2.1$, $line\ 3$) — Substitute the following for the existing matter.

 $^{\prime}520 \times 120 \text{ or } 290 \times 210 \text{ } mm' \text{ for } ^{\prime}150 \times 300 \text{ mm}'.$

(Page 4, clause **5.2.1**, line 6) — Substitute the following for the existing matter.

 $'100\times175$ mm' for $'100\times180$ mm'

(*Page* 5, *clause* **5.2.2**.) — Delete.

(TED 11)

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BUREAU OF INDIAN STANDARDS

Headquarters:

Manak Bhavan, 9 Bahadur Shah Zafar Marg, NEW DELHI 110002

Telephones: 323 0131, 323 3375, 323 9402

Fax: 91 11 3234062, 91 11 3239399, 91 11 3239382

Fax: 91 11 3234062, 91 11 3239399, 91 11 3239382		
	Telegrams: Manaksanstha (Common to all Offices)	
Central Laboratory:		Telephone
Plot No. 20/9, Site IV, Sahibabad Industrial Area, Sahibabad 201	010	8-77 00 32
Regional Offices:		
Central: Manak Bhavan, 9 Bahadur Shah Zafar Marg, NEW DEI	LHI 110002	323 76 17
*Eastern: 1/14 CIT Scheme VII M, V.I.P. Road, Maniktola, CALCU	TTA 700054	337 86 62
Northern: SCO 335-336, Sector 34-A, CHANDIGARH 160022		60 38 43
Southern: C.I.T. Campus, IV Cross Road, CHENNAI 600113		235 23 15
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Savitri Complex, 116 G.T. Road, GHAZIABAD 201001		8-71 19 96
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